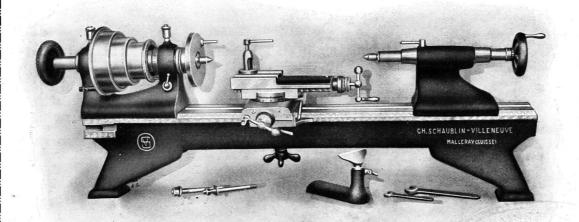


BENCH LATHE FOR TOOLMAKERS SV 102



Height of Centres
102 mm
Lenght of bed 900 mm
Distance between
centres 250 mm
Hole through spindle
20 mm

HIGH PRECISION

All parts are absoluty interchangeable.



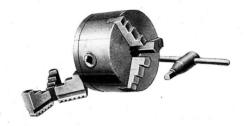




No. 22 R. Scroll chuck with 2 sets of 6 jaws. Fitted.



No. 45. Hollow centre



No. 21 R. Scroll chuck with 2 sets of 3 jaws. Fitted to spindle.



No. 23 R. Four jaws independent and reversible chuck.



No. 55. Milling cutter arbor.

No. 27 R. Drill chuck Jacobs.

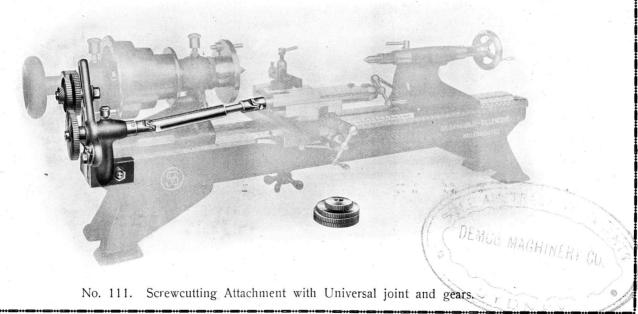


No. 28 R. Drill chuck with 2 jaws.



BENCH LATHE SV 102

equipped for screwcutting with Universal joints.







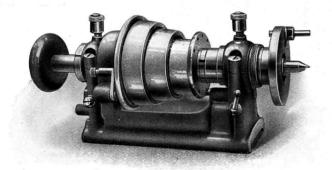
No. 70. Step chuck diam. 56 mm, with closer No. 71.



No. 72. Step chuck diam. 76 mm with closer No. 73.



No. 104. Faceplate with tapped holes and 2 dogs.



Headstock with countershaft gear.



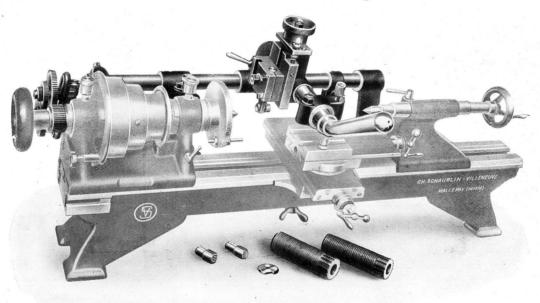
No. 292. Drill rest.



Nr. 293. Centring V. No. 294. Half V.

BENCH LATHE SV 102

with Thread cutting fixture.



No. 219.

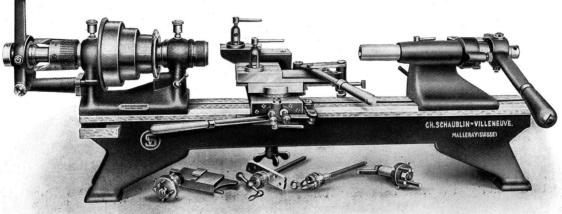
Usual Thread Cutting Fixture with 1 hob and 1 set of gears.

No. 221.

Thread Cutting Fixture to be used simultaneous with the slide rest, with 1 set of gears and 1 hob.



BENCH LATHE SV 102 equipped for Bar works and Finishing or Trimming Operations.



No.	191.	Quick	Chucking	Headstock	with	Lever	

" 302. Lever Tailstock

345. Universal Carriage with Levers

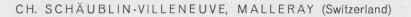
" 346. " " Screws

No. 347. Universal Carriage with Levers and Screws.

" 348. Secound Tool Post

349. Stop with 4 screws to the transversal slide

" 350. " " 4 " " longitudinal slide.







No. 327. Revolving Turret for 5 tools.



No. 391 R. Tool Holder with 2 high Speed steel tools.



No. 390. Tool post with 2 screws.



No. 76. Dividing Plate with 24 rows of holes.



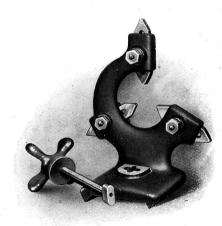
No. 409. Milling attachment.

No. 410. Milling attachment with spindle to be turned in any direction.





No. 441. Grinding Attachment.



No. 524. Steady Rest

No. 487. Cutting-of Carriage with Lever.

No. 487a. Cutting-of Carriage with Lever and Screw.

