

NEBEL

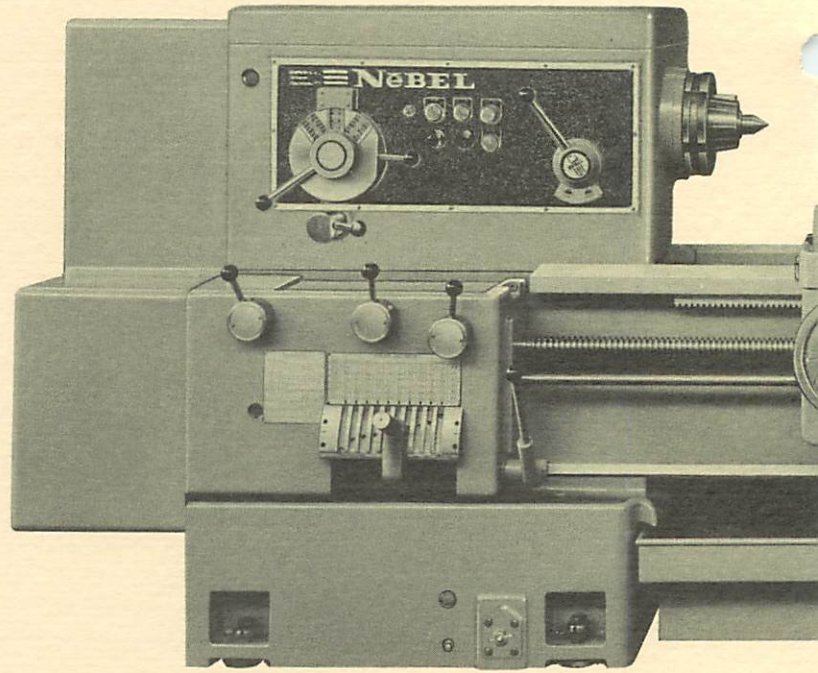
HD 2516-20

HEAVY DUTY
ENGINE LATHE

NEBEL LATHE DIVISION • NEBEL MACHINE TOOL CORP. • CINCINNATI 15, OHIO

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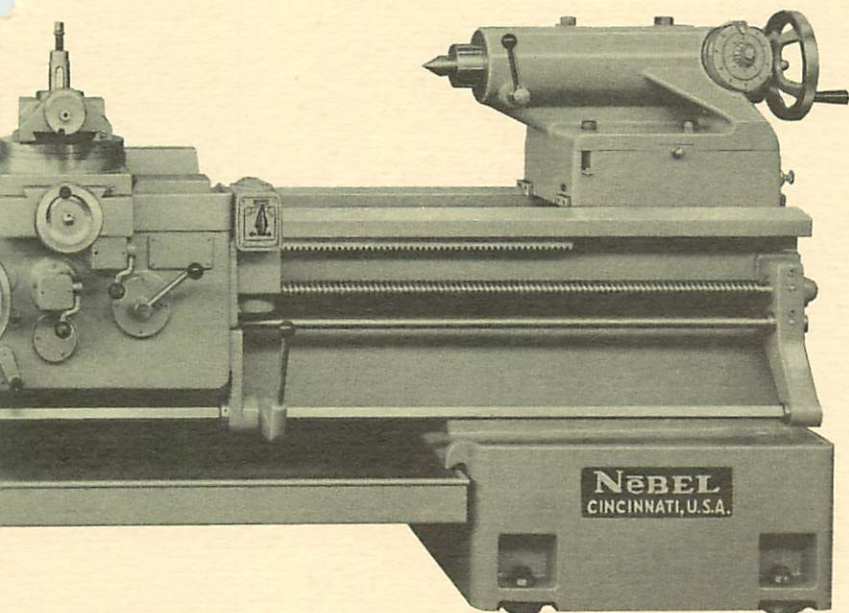


model HD 2516-20 **NEBEL** heavy

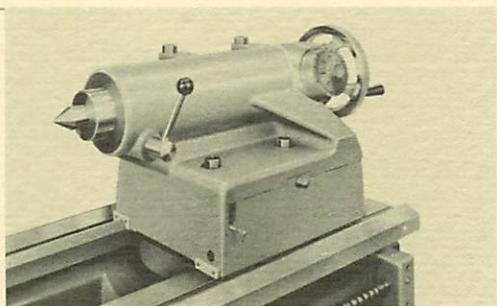
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heavy duty engine lathe

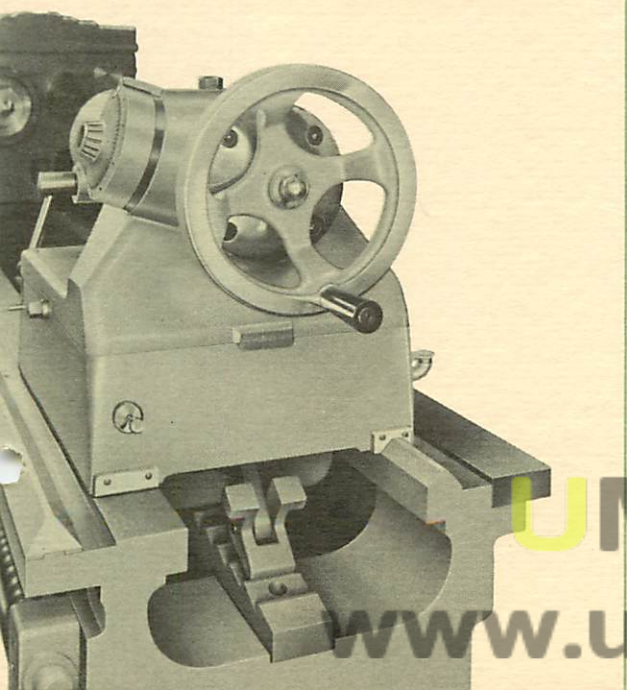


power traverse tailstock

Heavy duty tailstock, with a large diameter hardened and ground spindle and a hardened insert tang slot, moves under power from the longitudinal feed mechanism by engaging the carriage through an interlock. The tailstock is equipped with a single speed traverse screw and a direct reading traverse indicator providing accurate depth control. Rapid traverse is approximately 200" to 250" per minute. Alternate manual traverse is obtained with the apron handwheel. A heavy duty thrust lock, engaging a rack located in the bed, prevents the tailstock from moving on the bedway under heavy loads. Four clamping bolts and two saddle clamps insure proper clamping to the bedways. One shot lubrication to tailstock ways with oil reservoir located in the base.

box girth design rigid bed

Nebel bed design of box girth provides greater rigidity, longer life and precise accuracy by withstanding extreme stress and strain. The front "V" way guarantees alignment and the rear flat way, with its wide bearing surface, provides ample bearing support to the carriage and all component units. The front "V" way and the rear flat way are equipped with hardened and ground replaceable steel bedways.



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