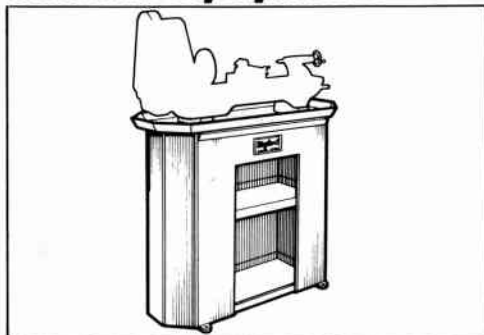


stands-trays-coolant equipment

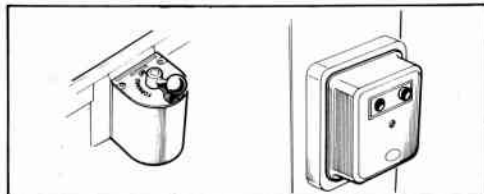
DESCRIPTION

CODE



Tray top cabinet stand, fitted with two mats, deep tray (No. 20/024), raising blocks (No. 20/025) and terminal block only ..

20/038



As stand 20/038 but fitted with drum type reversing switch ..

20/023

As stand 20/038 but fitted with push button starter incorporating overload and no-volt release ..

20/039

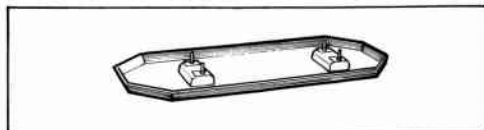
As stand 20/038 but fitted with drum type reversing switch and push button starter incorporating overload and no-volt release ..

20/040

Note: Stands 20/039 and 20/040 meet the safety requirements of Education Authorities

Cabinet stands for long bed lathes add suffix L (e.g. 20/038L), to stand price add ..

When ordering give exact details (voltage, phase, periodicity)



Deep tray only with drain plug, (as fitted to above stands) ..

20/024

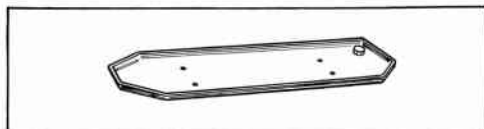
Note: To prevent interference between the top of the tray and the operator's hands, this should be used only in conjunction with No. 20/025 raising blocks

Deep tray as above but for long bed lathes ..

20/024L

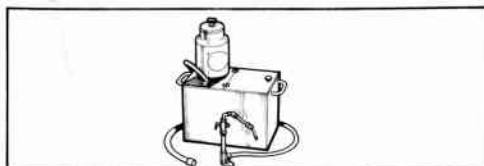
Raising blocks with jack screws and securing screws .. pair

20/025



Steel drip tray, with drain plug enamelled silver metallic for standard bed lathes admitting 19" between centres ONLY ..

2250



Coolant equipment supplied separately for external mounting, including pump, tank, delivery and return pipes, delivery fitting for saddle with bracket, cock and telescopic pipe, also pump switch built into pump:

for three phase ..

1488/A

for single phase ..

1488/B

Give exact details (voltage, phase and periodicity) when ordering.

Industrial stand with isolator, rotary reversing switch for lathe drive motor, shelf in tool locker, lock and two keys for locker door, and mat for open front shelves ..

1486/1

Industrial stand as above, but with push button starter and no-volt and overload releases ..

1486/2

Industrial stand as above, complete with full coolant equipment, including pump, tank, delivery and return pipes, delivery fitting for saddle with bracket, cock and telescopic pipe, pump switch, push button starter, reversing switch and isolator:

for three phase, with coolant tank mounted internally ..

1486/3A

for single phase, with coolant tank mounted internally ..

1486/3B

for three phase, with coolant tank mounted externally ..

1486/3C

for single phase, with coolant tank mounted externally ..

1486/3D

Splash guard ..

1487

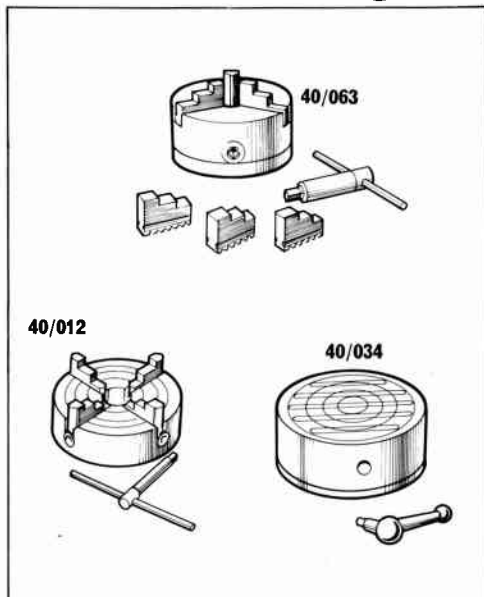
Splash guard for long bed lathes ..

1487L



N.B. When ordering splashguards for existing stands please state whether for stand with curved or rectangular drip tray.

chucks and chuck guard



Geared scroll chucks size 4" (100mm), 3 jaw, with threaded bodies to screw direct on to the spindle nose. This design eliminates the separate backplate, resulting in increased rigidity and reduced overhang. Complete with inside and outside jaws

4" (100mm) 3 jaw G.S. MYFORD BURNERD economy chuck (with unground body) 1588-10000 (30MX) with threaded body ..

40/063

4" (100mm) 3 jaw G.S. MYFORD BURNERD chuck 1588-10130 (30M) with threaded body ..

40/003

4" (100mm) 3 jaw G.S. MYFORD BURNERD "GRIPTRU" chuck 1638-10130 (130M) with micro adjusting screws for setting of true running of component and with threaded body ..

40/004

4" (100mm) 3 jaw G.S. super precision MYFORD BURNERD chuck 1278-10130 (30MP) with precision ground scroll and threaded body ..

40/050

Also available:

4" (100mm) 3 jaw G.S. Burnerd chuck 1580-01005 for backplate mounting - without backplate ..

40/015

6" (150mm) 4 jaw independent MYFORD BURNERD chuck 1548-16130 (34M) with threaded body ..

40/012

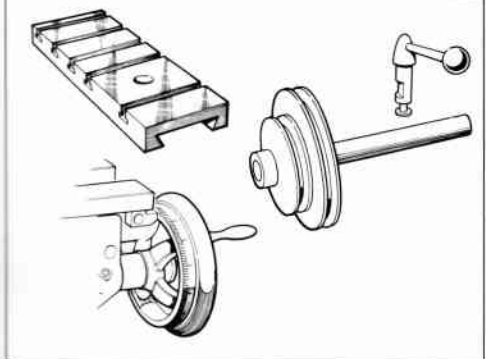
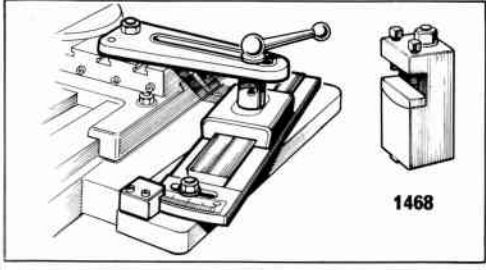
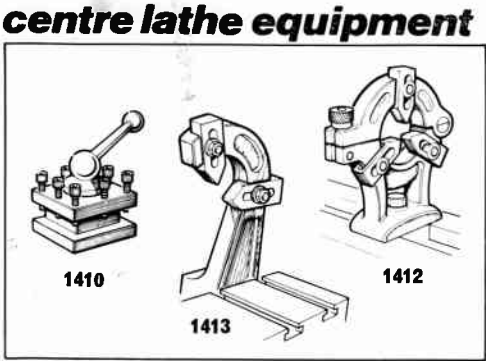
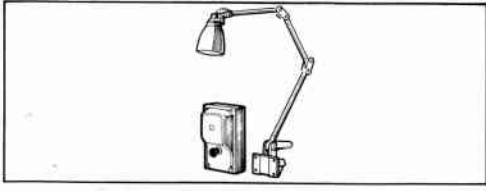
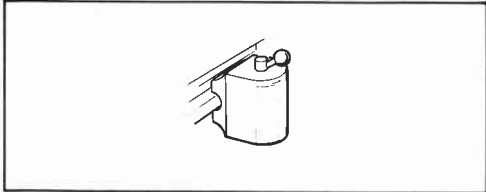
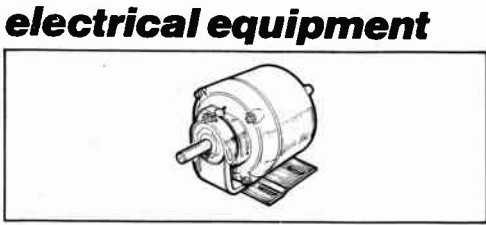
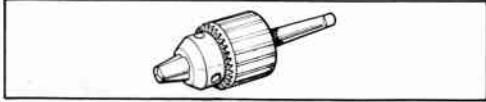
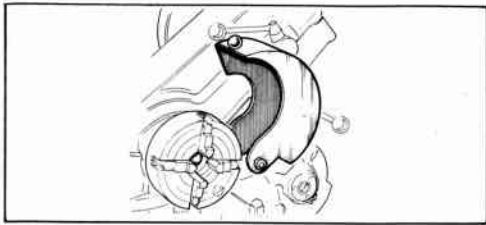
Also available:

6" (150mm) 4 jaw independent Burnerd chuck 1540-11601 with recess for backplate mounting - without backplate ..

40/018

4 1/2" (120mm) Eclipse magnetic chuck fitted with backplate for screwing to the spindle nose. The circular grooves in the face help with the centring of workpieces ..

40/034



DESCRIPTION

Chuck guard accommodates both 3 jaw and 4 jaw chucks – swings clear to provide ready access for loading and unloading; single point fixing
 Essential for industrial and educational applications in order to comply with safety regulations.

CODE

30/022

Transparent safety shield (not illustrated) with magnetic base for cross-slide or bed mounting; the tough Acrylic screen, 10" x 7½" (254 x 190mm), provides safe vision with protection from flying chips and coolant

30/052

Drill chucks, 3 jaw of the key type, with No. 2 morse taper arbors
 0 – ⅜" (9.5mm)
 0 – ½" (12.5mm)

41/001
41/002

electrical equipment

Motor, 1425 r.p.m. 50 Hz. or 1750 r.p.m. 60 Hz – give exact details (voltage, phase, periodicity) when ordering

¾ H.P. single phase, capacitor start
 ½ H.P. three phase

60/029
60/006A

When supplied with a lathe, the necessary securing bolts, with nuts and washers are included.

When supplied with a lathe and switch (either bench or cabinet model) wiring is included.

Push button starter with no-volt and overload release
 MEM 826 A.D.S. for 200/250 volts A.C.
 MEM 246 A.D.S. for 400/440 volts A.C.
 Give exact details (voltage, and periodicity) when ordering.

60/025
60/021

Drum type reversing switch is a universal switch suitable for single phase or three phase A.C. It can be bench or wall mounted and in the case of changewheel drive lathes it can be mounted on a bracket attached to the lathe bed just below the headstock. Where the drum type reversing switch and motor are ordered with the lathe, wiring from switch to motor is included

60/004

Bracket for above for bench lathes, Nos. 10/038, 10/040, 10/048 and 10/050

A9445

Extra fitting to machine at works

30/001

Safe work light complete with transformer, arm in three parts to give full adjustment of movement, shade and bulb. The output is 25 volts 40 watt
 When ordering state exact input voltage.

60/023

centre lathe equipment

Four tool turret enables tools to be kept ready mounted for immediate use. An index ring and spring loaded plunger provide positive location in any one of eight positions. It is designed for use with ⅜" (8mm) square cutter bit blanks ..

1410

Fixed steady arranged for single point clamping to the bed has a hinged cap to facilitate loading and unloading and three reversible bronze bearing steady shoes. Maximum capacity 2" (50mm) diameter

1412

Travelling steady for attachment to left hand side of saddle by single bolt has two reversible bronze steady shoes. Maximum capacity 2" (50mm) diameter

1413

Rear tool post accepts tools having shanks up to ½" (12mm) square. Tools are inverted so that lathe runs in normal direction. When mounted in rear slot on cross-slide, distance between inner face and rear face of topslide is, on Super 7, 4⅜" (110mm); on ML7-R with standard cross-slide, 2⅝" (67mm); with long cross-slide, 4⅜" (105mm)

1468

Taper turning attachment, arranged for bolting on to a machined facing at the back of the bed. The holes for the securing screws are so arranged that the attachment can be used along any portion of the bed. Angular movement is 10° either side of zero. The slide base is 9" (228mm) long giving a working length for taper turning of 6" (150mm)

1429

Long cross-slide is 1⅝" (41mm) longer than standard and has an extra tee slot, leaving ample space between tools when the rear toolpost is in use

1467

Extra long feedscrew will increase the length of travel of the long cross-slide, for milling etc. to 7" (178mm)
 Both for ML7-R only; Super 7 has long slide as standard.

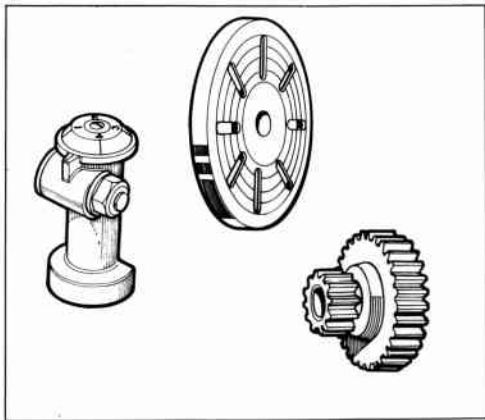
A3239

Countershaft clutch unit (for fitting to existing machine); ideal for 'inching' the spindle also in applications which call for very frequent starting and stopping of the spindle
 For ML7-R only; Super 7 has clutch as standard.

30/040

Leadscrew handwheel having 125 divisions each representing 0.001" and pointer for it which is attached to the bed by means of a single screw inserted into the tapped hole provided. Used in order to obtain a fine hand feed to the carriage or for accurate length work during turning, boring or milling operations ..
 Also available graduated in 0.02mm divisions.
 (ML7-R only; standard equipment on Super 7).

1430



DESCRIPTION

Faceplate 9" (228mm) diameter for work which is too large for mounting on to the standard 6½" (170mm) diameter faceplate. It has eight radial slots for the securing bolts for workpieces or angle plates etc.

CODE

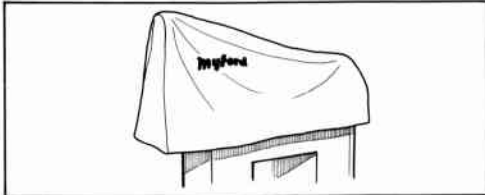
1437

Thread dial indicator for attachment to right hand side of apron. Graduated to show when the leadscrew nut should be engaged on subsequent cuts when cutting whole or half number T.P.I. . .

1419

Fine feed tumbler cluster for feeds down to 0.0018" (0.045mm); replaces the standard cluster gear on the tumbler reverse swing pin. For ML7-R and Super 7, not ML7-RB or Super 7B

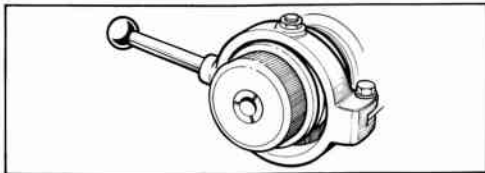
1974A



Lathe cover made in polythene will help to protect the lathe when not in use
For long bed lathes

1669
1669A

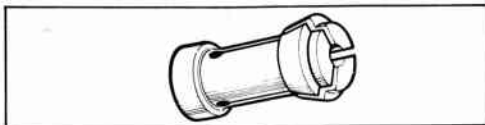
production equipment



Lever operated collet chuck has all components hardened and ground. It is of the backplate mounting type so that if ordered subsequently for an existing machine the backplate can be finished in position on the lathe thus giving the maximum possible degree of concentricity.

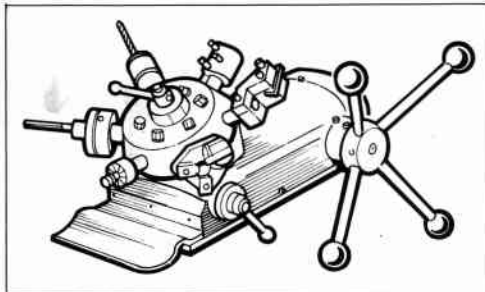
If supplied subsequently
If supplied with machine

20/065R
20/065F



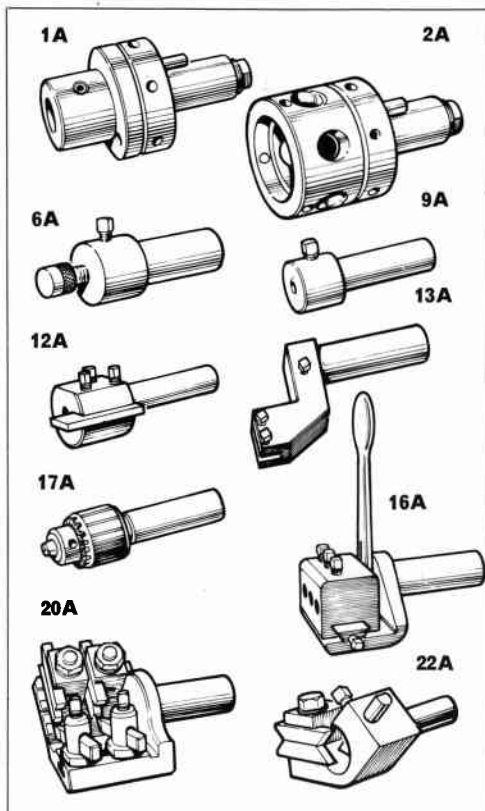
Collets for it are of the "dead length" type. Sizes from ¼" to ¾" x 64ths, also 2mm to 16mm x ½mm increments

1027



Six station self indexing turret arranged for mounting to the bed, converts the lathe for capstan work. The inclined turret head and adjustable length stops, which are coupled to it, are automatically rotated during the return movement of the slide. Not suitable for 10/038 and 10/039 lathes admitting 19" (483mm) between centres and having power cross traverse. Excluding tools illustrated

20/068



Turret tooling (⅜" diameter shanks).

Tap holder, self-releasing, for taps having ¼" diameter shanks . .

1A

Die holder, self-releasing, for button dies 1" diameter; maximum thread length ¾"

2A

Adjustable stop

6A

Plain round drill holder for drill shank diameter ¼"

9A

Drilling and facing toolholder, drill shank diameter ¼"

12A

Turning and drilling toolholder, suitable also for chamfering and centre drilling, maximum turning length 1", drill shank diameter ¼"

13A

Recessing toolholder, 3 tool bores ¼" diameter, maximum stroke ½", front and rear adjustable stops

16A

Small drillholder, self centring chuck, maximum drill size ¼"

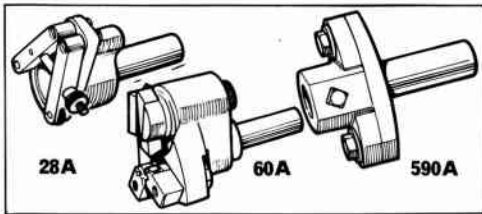
17A

Box turning toolholder with 2 vee steadies and two tools, maximum turning diameter ½", maximum turning length 2¼"

20A

Ending toolholder, for rounding, pointing chamfering

22A

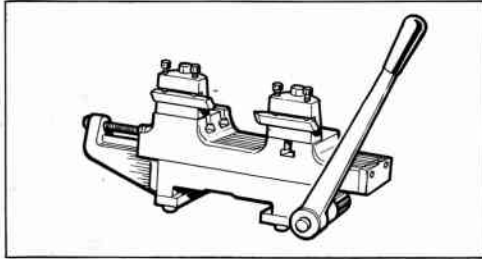


DESCRIPTION

Knurling toolholder, adjustable, maximum knurling length 1½" ..
 Roller steady box, tangential cutting, maximum turning diameter ½", maximum turning length 1½", minimum steady diameter ¼" ..
 Floating holder, for reamers etc. bored ¼" diameter

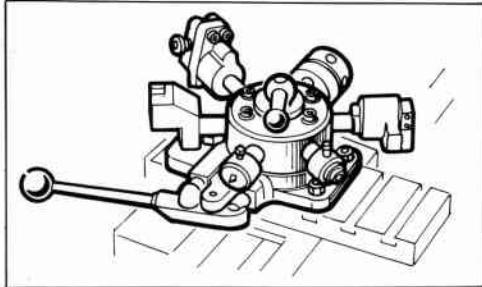
CODE

28A
60A
590A



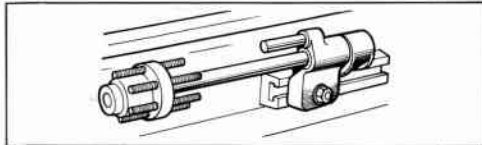
Cut-off Slide - lever operated with front and rear tool posts, each having tee slot adjustment, gives provision for both parting off and forming. Adjustable stops are provided for both front and rear tools. Maximum stroke 3" (75mm), maximum swing over slide 2½" (70mm). Tool section ¾" (10mm) square

20/088



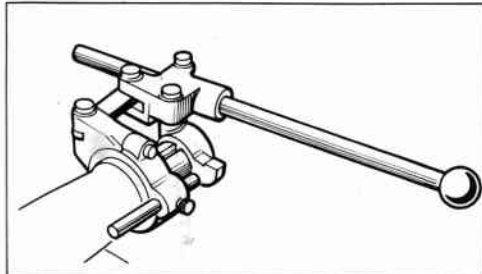
Turret attachment for mounting on the cross-slide. All the tooling listed above for 20/088 can be utilised in conjunction with this attachment. Excluding tools illustrated

1408



Multi-stop, for use with No. 1408 turret attachment is bolted on to the back of the bed, and to the saddle, beneath the rear strip. Six length stops are provided which can prove a useful facility for normal turning independent of the turret. Maximum stroke ½" (114mm), stop screw adjustment 2" (50mm)

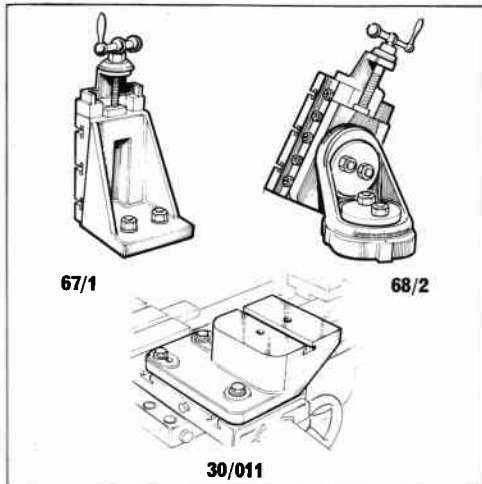
1483



The lever operated tailstock attachment, can readily be interchanged with the standard handwheel and barrel whenever a number of components has to be drilled or centred. An adjustable stop is fitted for accurate depth control. Maximum stroke 2¼" (57mm)

1640

milling equipment



Vertical slide, plain type is attached to the cross-slide by means of two tee bolts. The slide table is 5½" (133mm) x 2½" (70mm), the feedscrew is 10 T.P.I. and is fitted with a micrometer dial with 0.001" graduations. Table provided with two clamping screws. Slide movement, with table facing headstock spindle 3¼" (82mm). Also available with 2mm pitch feed screw and 0.02mm graduations

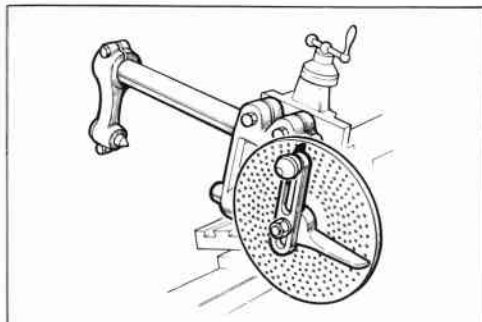
67/1

Vertical slide, swivelling type, is attached to the cross-slide by means of two tee bolts and is arranged to pivot in both vertical and horizontal planes. The angle bracket which has large area contact faces for maximum rigidity is graduated for both movements. The table size is 5" (127mm) x 4" (101mm) and the feedscrew is fitted with a micrometer dial having 0.001" graduations. Table provided with two clamping screws. Slide movement, with table facing headstock spindle, 3" (76mm). Also available with 2mm pitch feed screw and 0.02mm graduations.

68/2

Raising block, 2½" (54mm) high, for 67/1 and 68/2 vertical slide; increases versatility also capacity of 1495 dividing attachment. (Can also be used at rear of cross-slide)

30/011

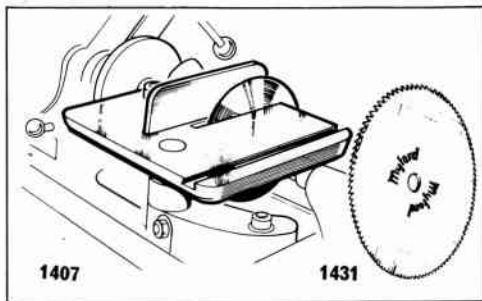


Dividing attachment is arranged for mounting on to either the 67/1 plain or 68/2 swivelling vertical slide. It is complete with two division plates covering all numbers up to 50 and all even numbers up to 100 excepting 88. Many numbers above 100 can also be obtained

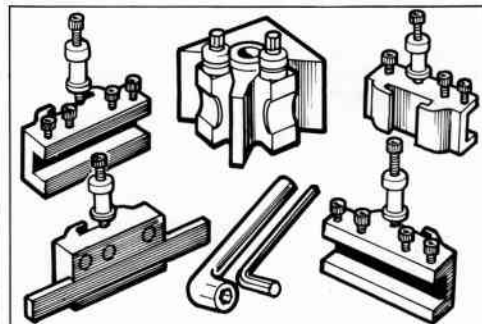
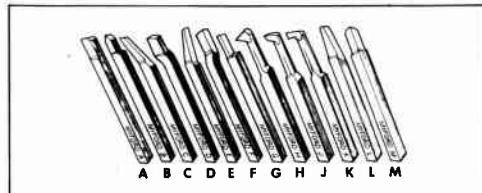
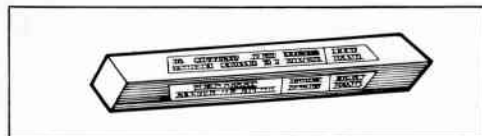
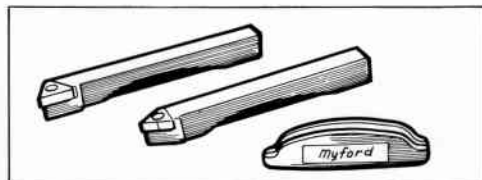
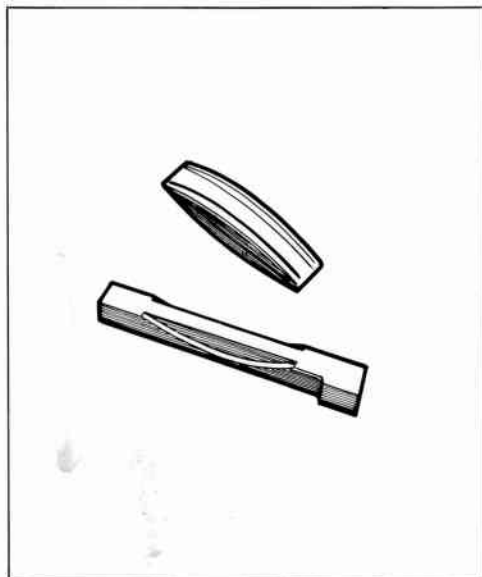
1495

Extra plates (2) cover No. 88 and all the remaining odd numbers up to 100 pair

1471



turning tools, boring bars, toolholders



DESCRIPTION

Circular saw table fits on the front of the lathe cross-slide when the top slide and topslide base have been removed. An adjustable fence, also the necessary arbor for the circular saw and one 5" (127mm) diameter saw for metal are supplied with it

Clamping bridge with 3 work clamping screws for plate up to 1/4" (6mm) thick

Spare saws
Saw for metal for above, 5" (127mm) diameter
Saw for wood, for above, 6" (152mm) diameter

Arbor for 1/2" bore milling cutters for use between centres, fitted with a driving peg for engagement with the catchplate. (Also available for 13 and 16mm bore)
Flanges to convert 1133A to suit cutters having 1" bore

Rodney vertical milling and drilling attachment. Mounted on the lathe bed and driven from the headstock spindle, it uses the full lathe speed range. The milling spindle runs approximately 1-4 times lathe spindle speed. (For details see publication No. 746)

Rodney machine vice with securing bolts

Myford Rodney mini-miller attachment. Mounted on the lathe bed and driven from the headstock spindle, it uses the full lathe speed range and runs at lathe spindle speed. For details see publication No. 763

Quick-setting lathe tools, H.S.S. butt welded, 1/2" (12.5mm) square shanks. Set of 12 tools with tool boat (with Cascelloid tray and transparent lid)

Quick-setting lathe tools, H.S.S. butt welded, 3/8" (9.5mm) square shanks. Set of 12 tools with tool boat (with Cascelloid tray and transparent lid)

Quick-setting lathe tools, tungsten carbide tipped, 1/2" (12.5mm) square shanks. (Ideal for cast iron.) Set of 12 tools with tool boat (with Cascelloid tray and transparent lid)

Screw cutting tools 55° angle standard; 60° also available

Individual tools	1/2" (12.5mm)	3/8" (9.5mm)	1/2" (12.5mm)
Straight Turning R.H.	107C	108CA	109CC
Straight Turning L.H.	107D	108DA	109DC
Slight Cranked R.H.	107K	108KA	109KC
Slight Cranked L.H.	107L	108LA	109LC
Off Set R.H.	107M		109MC
Off Set L.H.	107N		109NC
Cranked Turning (Heavy cutting) R.H.		108OA	
Cranked Turning (Heavy cutting) L.H.		108PA	
Round Nose R.H.	107I	108IA	109IC
Round Nose L.H.	107J	108JA	109JC
Parting	107E	108EA	109EC
External Screwing	107ES	108ESA	109ESC
Boring	107BT	108BTA	109BTC
Internal Screwing	107IS	108ISA	109ISC
Tool Boat for above	107Z	108ZA	107Z

Quick-setting toolholder with throwaway tungsten carbide inserts. Inserts are in a medium grade but ground with chip-breaker suitable for steel. In packs of ten but available singly

Toolholder 90° approach 3/8" (9.5mm) square shank

Toolholder 45° approach 3/8" (9.5mm) square shank

Inserts, right hand (each insert)

Inserts, left hand (each insert)

Tool boat

3/16" sq. x 2 1/2" long high speed tool bits, pack of 10 (for use in 1410 four tool turret)

Slide rest tools in 18% tungsten are available with 5/16" (8mm) square shanks in sets of eight (letters B, C, D, G, H, J, L, M) and with 3/8" (9.5mm) square shanks in sets of twelve

As with the 107, 108 and 109 tools the sets cover a comprehensive range of shapes for the various operations]

Individual tools available in both 5/16" (8mm) square and 3/8" (9.5mm) square

Myford Dickson interchangeable tooling set

comprising the following which are available separately

two position toolpost

two standard toolholders (for 3/8" (10mm) tools (each)

boring bar holder (for 3/8" (10mm) bar)

parting off toolholder

parting off blade (1/4" x 1/2" x 4 1/2" - 3 x 12.5 x 114mm)

hexagon key

hexagon socket wrench

CODE

1407

74/1942

1431

1432

1133A
73/1961/2

20/140

20/141

20/170

107

108

109

1/2" (12.5mm)
109CC
109DC
109KC
109LC
109MC
109NC

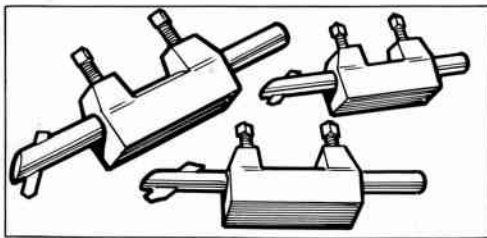
UR12R90
UR12R45
PO1R
PO1L
108ZA

33/032

105
1115

S.00

TH000
TH001
TH002
TH004
TH0044
TH0025
TH0007

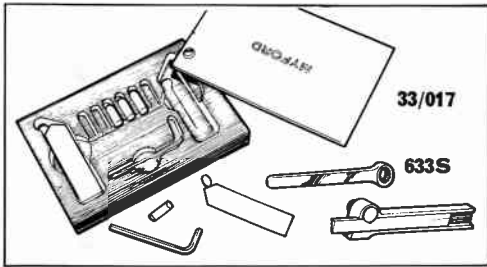


DESCRIPTION

Adjustable boring bars, each complete in box with two cutters, spanner and hexagon key.
 Bar $\frac{7}{8}$ " dia. x 7" cutter $\frac{1}{4}$ " dia. (14.3 x 178 x 6.35mm)
 Bar $\frac{7}{8}$ " dia. x 5 $\frac{1}{2}$ " cutter $\frac{1}{4}$ " dia. (11.1 x 133 x 6.35mm)
 Bar $\frac{3}{4}$ " dia. x 4 $\frac{1}{2}$ " cutter $\frac{1}{8}$ " dia. (9.5 x 114 x 4.75mm)

CODE

33/011
 33/012
 33/013



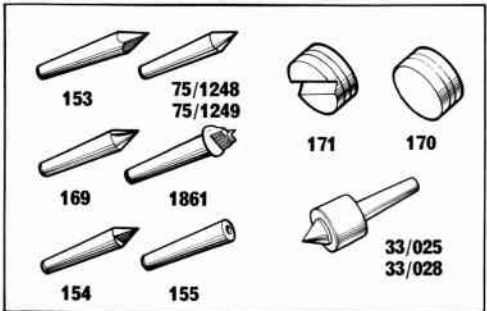
"Easi-set" turning toolholder with R.H. and L.H. blocks $\frac{3}{4}$ " x $\frac{3}{8}$ " x 3" (19 x 16 x 76mm), 6 $\frac{1}{4}$ " (6.35mm) diameter H.S.S. cutters and hexagon wrench, in wooden box

33/017

Parting tool holder with one $\frac{3}{8}$ " x $\frac{1}{8}$ " (8 x 1.6mm) blade, height from base to point $\frac{7}{16}$ " (11mm)
 Spare blade for above

633S
 33/033

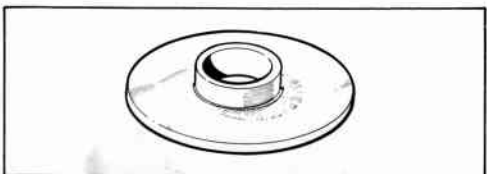
centres and drill pads



The range of centres of No. 2 M.T. includes:

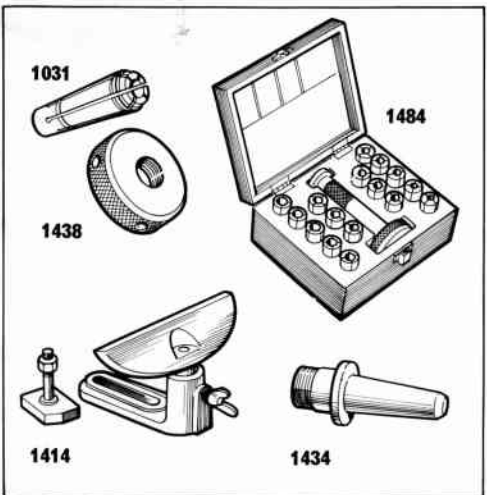
hard centre for tailstock 75/1248
 soft centre for headstock 75/1249
 square centre 153
 half centre 154
 hollow centre 155
 wood prong centre 1861
 fluted centre 169
 Drill pads require stub arbor, use hollow centre 155
 plain 170
 vee 171
 Rotating centre type H.D.2 No. 2 M.T. 33/025
 Rotating centre SKODA No. 2 M.T. 33/028
 Rotating centre GEPY No. 2 M.T. high precision, compact design, Swiss made 33/035

chuck backplates

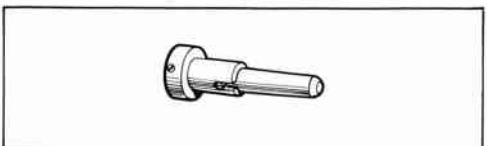


For 6" (150mm) - 4 jaw independent Burnerd 73/1934
 For 4" (100mm) - 3 jaw Burnerd & Pratt 74/1138
 For 4" (100mm) - 4 jaw & 3 $\frac{1}{2}$ " (80mm) - 4 jaw independent Burnerd 74/1936
 For 3" (75mm) - 3 jaw Burnerd lever scroll 73/1935
 4 $\frac{1}{2}$ " (108mm) dia. for general purposes 73/1937
 For 6" (150mm) - 4 jaw independent Pratt 73/1932
 4 $\frac{1}{2}$ " (114mm) dia. for general purposes 1194
 5" (127mm) dia. for general purposes A.3091

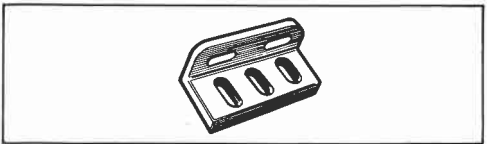
general accessories



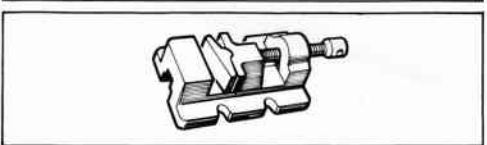
Collets No. 2 M.T. fit direct into the headstock spindle .. each .. 1031
 and require only the nose piece 1438
 and collet closing tube 1439
 The latter is intended for closing the collet to simplify insertion into, or removal from the nose piece.
 Collets are available in 64th. increments in sizes $\frac{1}{8}$ " to $\frac{1}{2}$ " and from 2 to 13mm in $\frac{1}{2}$ mm increments.
 Collet case, polished hardwood, holds 16 collets, plus the nose piece and collet closing tube. (Case only) 1484
 Hand rest and base arranged to clamp direct on to the lathe bed by means of a single bolt. Supplied complete with one tee rest, either for metal 1414
 or for wood 73/1957
 These are both 5" (125mm) long. 30/002
 Adaptor for mounting headstock chucks etc., on tailstock. This has a No. 2 M.T. shank and a thread at the front end with register to match the thread and register on the headstock spindle nose 1434



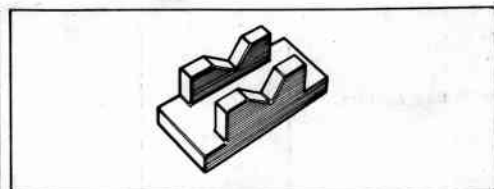
Tailstock dieholders for $\frac{1 1/8}$ " 1435
 and for 1" diameter button dies with No. 2 M.T. shanks to fit the tailstock 1436
 They have a sliding head and a pin to prevent rotation. The tailstock barrel may be set so that the head is withdrawn from the pin and rotates with the workpiece at the end of the cut. Also available for 20 & 25 mm dies.



Angle plate, 3" (75mm) long, three slots in one face, the other being left blank so that it may be drilled as required 70
 Angle plate 4" (100mm) long 227
 Angle plate 6" (150mm) long 227B
 both with slots in both faces.



Machine vice for mounting on the faceplate, on the cross-slide, or on one or other of the vertical slides. It is supplied with a loose jaw for gripping tapered work. The jaw width is $1\frac{1}{8}$ " (41mm), the maximum jaw opening without the loose jaw is $1\frac{1}{2}$ " (38mm) and the jaw height is $\frac{3}{4}$ " (19mm) 71

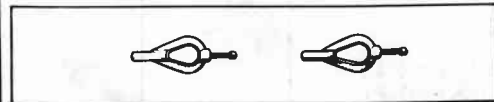


DESCRIPTION

Vee blocks 3" x 1½" x 1½" (75 x 39 x 32mm)
 and 4" x 2" x 1½" (100 x 50 x 32mm)
 are in cast iron and are provided with lugs so that they can be readily clamped to the cross-slide, the vertical slides or the faceplate.

CODE

73
74



Carriers (Lathe Dogs). Available in three sizes ½", ¾" and 1" (12, 19 & 25mm) capacity; these are in phosphor bronze and are provided with square head clamping screws
 ½" (12mm)
 ¾" (19mm)
 1" (25mm)

85
85
85



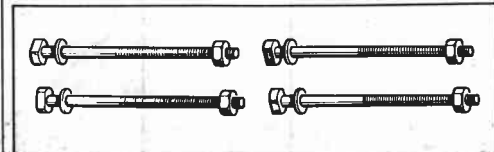
Faceplate clamps. These are in sets of four, and are 2½" (63mm) long. They are suitable for clamping work not only to the faceplate but also to the cross-slide and the vertical slides ..

86



Boring bar intended for use between centres. It is 13" (330mm) long, by ¾" (19mm) diameter and is complete with three ½" (6.35mm) diameter cutters and cotter; for bores from 1" to 2½" (25 to 57mm) diameter

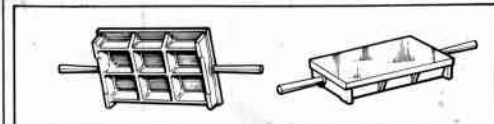
228



Sets of four tee bolts and nuts.
 6" (150mm) long
 and 3" (75mm) long
 are suitable for clamping work to the faceplate, the cross-slide or the vertical slides.
 Also, for clamping the No. 71 vice to the cross-slide or the vertical slides

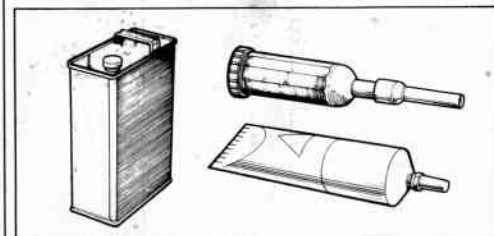
1196
1197

2422



Surface plates, precision ground, in cast iron with edges machined square and complete with handles are available in three sizes.
 5" x 3½" (127 x 89mm)
 7" x 5" (178 x 127mm)
 10" x 7" (254 x 178mm)

33/002
33/003
33/004



Oil gun, with special nozzle for Myford application
 Lubricating oil, Esso Nuto H32, (ISO.VG32) litre
 (Available for supply in U.K. only)
 Grease, Rocol Molytone 1000, ideal for backgears, change-wheels, feedscrews etc. per tube

33/006
1490

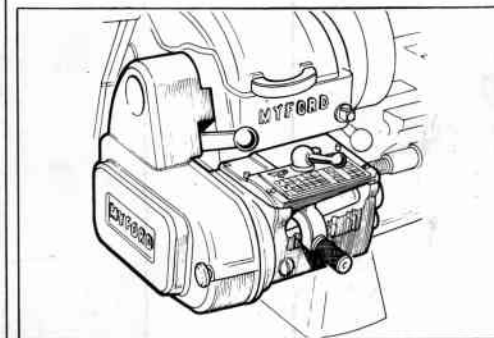
33/001



Vee belt, spare, for headstock (A29.5) (A780)
 Vee belt, spare, for motor drive (M33.5) (Z870)

3315
2350

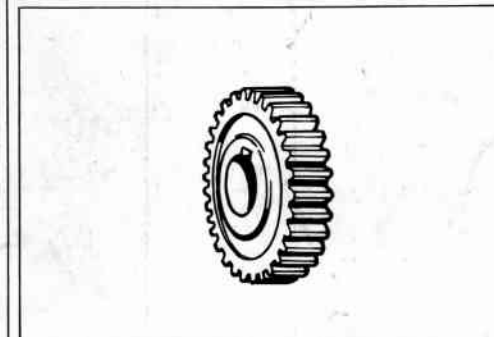
quick-change gearbox



Gearbox complete with hinged guard, installation and operating instructions
 Metric conversion set comprising slotted quadrant, change-wheels spacers and studs. Covers 29 pitches from 0.2 to 4mm
 Slotted quadrant, for odd pitches. (Included in 1481/1 set); enables use of standard changewheels
 Changewheel stud assembly. (Two required for use with 2469 quadrant for ML7-RB and Super 7B only.) Each
 Quick change leadscrew (replacement for existing screw which can be modified) for ML7-R standard, 19" between centres
 for ML7-R long, 31" between centres
 for Super 7, boxes QC2495/1 and upwards, lathes prior to SK115830, standard, 19" between centres
 Ditto but long, 31" between centres
 For Super 7, SK115830 and onwards, standard 19" between centres
 Ditto but long, 31" between centres

1680
1481/1
2469
1485
3011/1
A3839
3011/1
A3839
A9221
A9224

changewheels



Teeth	Price	Teeth	Price	Teeth	Price	Teeth	Price
*20		*60		21		48	
*25		*65		27		51	
*30		*70		28		52	
*35		*75		31		53	
*38		80		32		59	
*40		85		33		62	
*45		90		39		63	
46		95		43		64	
*50		100		44		73	
*55		127		47		81	

*These wheels comprise a standard set for changewheel lathes, but two 20 tooth are included in the set.

For metric conversion for changewheel lathes, two 21 tooth wheels required per machine. A chart showing the use of these wheels can be supplied on request.

We reserve the right to change prices ruling at a date of despatch and make changes in design and specification without notice. All orders are accepted subject to our Standard Conditions of Sale.

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