



SUPER 7

LATHES AND ACCESSORIES

For Motors, Chucks, Tools, etc., see
Price List No. S.519

Code	Description	Price		
		£	s. d.	Decimal Equivalent (£)
10/005	SUPER 7 3½" x 19" LATHE complete with standard equipment comprising:— built in drive unit including motor platform, motor pulley, vee belts, 6½" diameter faceplate, catchplate, 4" diameter backplate, set of 14 changewheels, two D.E. spanners, Cee spanner, Allen keys, oil gun, hard and soft centres, guards for changewheels and for primary and secondary drives, graduated leadscrew handwheel and screw cutting chart (Less Motor)...	148	0 0	148.00
10/006	SUPER 7B 3½" x 19" LATHE complete with standard equipment comprising:— built in drive unit including motor platform, motor pulley, vee belts, 6½" diameter faceplate, catchplate, 4" diameter backplate, two D.E. spanners, Cee spanner, Allen keys, oil gun, hard and soft centres, guards for quick change gearbox driving gears and for primary and secondary drives, graduated leadscrew handwheel and screw cutting chart, FITTED WITH QUICK CHANGE GEARBOX (Less Motor)	188	0 0	188.00
10/011	LONG BED SUPER 7 3½" x 31" LATHE complete with standard equipment and generally as No. 10/005 (Less Motor) ...	172	0 0	172.00
10/012	LONG BED SUPER 7B 3½" x 31" LATHE complete with standard equipment and generally as No. 10/006 (Less Motor) ...	212	0 0	212.00
	Extra for induction hardened bedways 3½" x 19" lathe ...	20	0 0	20.00
	Extra for induction hardened bedways 3½" x 31" lathe ...	29	0 0	29.00
	STANDS —See Publication No. 724			
20/038	Cabinet Stand, fitted with two cork mats, deep tray (No. 20/024), raising blocks (No. 20/025) and terminal block only ...	30	0 0	30.00
20/023	As 20/038 but fitted with drum type reversing switch ...	34	0 0	34.00
20/039	As 20/038 but fitted with push button starter incorporating overload and no-volt release ...	35	0 0	35.00
20/040	As 20/038 but fitted with drum type reversing switch and push button starter incorporating overload and no-volt release ...	38	0 0	38.00
	20/039 and 20/040 meet the latest safety requirements of Education Authorities			
20/024	Deep Tray only with drain plug, (as fitted to above stands) ... <i>To prevent interference between the top of the tray and the operator's hands, this should be used only in conjunction with No. 20/025 raising blocks</i>	4	18 0	4.90
20/024L	Deep Tray as above but for Long Bed Lathes ...	6	6 0	6.30
20/025	Raising Blocks with jack screws and securing screws ... pair	4	6 0	4.30
2250	Steel Drip Tray, with drain plug, enamelled silver metallic ...	3	14 0	3.70
2250L	Steel Drip Tray as above but for Long Bed Lathes ...	5	2 0	5.10
1374	Bracket for drum type reversing switch. (For bench Lathes, Nos. 10/005 and 10/011) ...	16	0	0.80
30/001	Extra on above for fitting to machine at works ...	13	0	0.65
	Cabinet Stands for Long Bed Lathes add to above Stand prices ...	8	16 0	8.80

Code	Description	Price			Decimal Equivalent (£)
		£	s.	d.	
INDUSTRIAL STANDS—See Publication No. 722					
1486/1	Industrial Stand with isolator, rotary reversing switch for lathe drive motor, shelf in tool locker, lock and two keys for locker door, and cork mats for open front shelves	63	0	0	63.00
1486/2	Industrial Stand as above, but with push button starter and no-volt and overload releases	72	0	0	72.00
	Industrial Stand as above, complete with full coolant equipment including pump, tank, delivery and return pipes, delivery fitting for saddle with bracket, cock and telescopic pipe, pump switch, push button starter, reversing switch and isolator:—				
1486/3A	for three phase, with coolant tank, mounted internally	100	0	0	100.00
1486/3B	for single phase, with coolant tank, mounted internally	102	0	0	102.00
1486/3C	for three phase, with coolant tank, mounted externally	100	0	0	100.00
1486/3D	for single phase, with coolant tank, mounted externally	102	0	0	102.00
1487	Splash Guard	10	0	0	10.00
1487L	Splash Guard for Long Bed Lathes	12	0	0	12.00
	Industrial Stands for Long Bed Lathes add to above Stand prices	10	10	0	10.50
COOLANT EQUIPMENT—See Publication No. 724					
	Coolant Equipment supplied separately for external mounting, including pump, tank, delivery and return pipes, delivery fitting for saddle with bracket, cock and telescopic pipe, also pump switch built into pump:—				
1488/A	for three phase	28	0	0	28.00
1488/B	for single phase	30	0	0	30.00
QUICK CHANGE GEARBOX—See Publication No. 711					
1680	Quick Change Gearbox, complete with hinged guard, installation and operating instructions	44	10	0	44.50
3011	Quick Change Leadscrew, (replacement for existing screw, if required); boxes QC 2495/1 and upwards	5	16	0	5.80
1481	Metric Conversion Set, comprises slotted quadrant, changewheels, spacers and studs. Covers pitches shown on metric chart inside hinged guard	9	12	0	9.60
2469	Slotted Quadrant, for odd pitches (included in metric conversion set); enables use of standard changewheels	1	17	0	1.85
1485	Change Wheel Stud Assembly each	17	0		0.85
	<i>Two required for use with 2469 slotted quadrant—For Super 7B Lathes only</i>				
FINISHED BACKPLATES					
73/1934	For 6"—4 jaw Independent BURNERD and 6"—4 jaw Independent PRATT ...	1	2	0	1.10
74/1138	For 4"—3 jaw BURNERD and 4"—3 jaw PRATT— —as supplied with standard equipment	1	10	0	1.50
74/1936	For 4"—4 jaw and 3½"—4 jaw Independent BURNERD	1	2	0	1.10
73/1935	For 3"—3 jaw BURNERD lever scroll	1	2	0	1.10
73/1937	4½" dia. for general purposes	1	10	0	1.50
73/1932	5" dia. for general purposes	1	10	0	1.50
1194	4½" dia. for general purposes	1	10	0	1.50
CENTRES AND DRILL PADS					
75/1248	Hard Centre, No. 2 M.T.	14	0		0.70
75/1249	Soft Centre, No. 2 M.T.	12	0		0.60
153	Square Centre, No. 2 M.T.	1	0	0	1.00
154	Half Centre, No. 2 M.T.	15	0		0.75
155	Hollow Centre, No. 2 M.T.	12	0		0.60
1861	Wood Prong Centre, No. 2 M.T.	1	2	0	1.10
169	Fluted Centre, No. 2 M.T.	18	0		0.90
33/025	Rotating Centre type HD.2 No. 2 M.T.	6	0	0	6.00
170	Drill Pad, plain fits on 155 hollow centre	15	0		0.75
171	Drill Pad, vee, fits on 155 hollow centre	17	0		0.85

Code	Description	Price		
		£	s. d.	Decimal Equivalent (£)
MAIN ATTACHMENTS				
1407	Circular Saw Table with saw spindle and saw (5" diameter)	13	8 0	13.40
1431	Extra Saw for above for metal H.S.S. (5" diameter)	2	10 0	2.50
1432	Extra Saw for above for wood (6" diameter)	1	0 0	1.00
1408	Turret Attachment	22	6 0	22.30
1483	Multi-stop for use with 1408 Turret Attachment	8	6 0	8.30
20/068	Self-Indexing Turret Slide—Bed mounting	102	8 0	102.40
1410	Four Tool Turret	5	18 0	5.90
20/066R	Lever Operated Collet Chuck. Supplied completely finished except for backplate register which should be machined in position. Includes ready drilled backplate	26	0 0	26.00
20/066F	Lever Operated Collet Chuck, backplate mounting type, as above, but fitted to machine at works	27	0 0	27.00
1027	Collets for above from $\frac{1}{8}$ " to $\frac{5}{8}$ " by 64ths. also 3 m.m. to 16 m.m. by $\frac{1}{2}$ m.m. each	1	19 0	1.95
1027S	Extra Collets $\frac{1}{16}$ " $\frac{5}{32}$ " $\frac{3}{16}$ " and $\frac{7}{32}$ " also 2 and 2.5 m.m. each	2	5 0	2.25
33/023	Polished Hardwood Case (to take 20/066 Collet Chuck and 16 type 1027 Collets)	2	10 0	2.50
20/045	Lever Operated Swivelling Top Slide, to fit cross slide, with tee bolt and hexagon nut, for use with standard tool clamp or TRI-PAN toolholder	34	4 0	34.20
20/058	Lever Operated Turning and Facing Slide—For second operation work—bed mounting	56	0 0	56.00
30/004	Open Sided Toolholder for above	5	0 0	5.00
1412	Fixed Steady	4	18 0	4.90
1413	Travelling Steady	3	6 0	3.30
1419	Thread Dial Indicator	1	10 0	1.50
1629	Taper Turning Attachment	18	16 0	18.80
1437	Face Plate 9" diameter	2	18 0	2.90
1640	Lever Operated Tailstock Attachment	10	5 0	10.25
1495	Dividing Attachment complete with two division plates	31	14 0	31.70
1471	Division Plates Nos. 3 and 4 for above pair	10	10 0	10.50
67/1	Vertical Slide, plain type	6	14 0	6.70
68/2	Vertical Slide, swivelling type	9	10 0	9.50
1458	Cut-Off Slide, screw operated, with front and rear toolposts	27	6 0	27.30
20/088	Cut-Off Slide, lever operated, with front and rear toolposts	30	0 0	30.00
1468	Rear Tool Post	3	6 0	3.30
60/007	Safe Work Light for Lathe—Three arm fitting—Low voltage 25 volts, 48 watts—Includes Memlo transformer and fittings. <i>Unsuitable for industrial stands</i>	11	6 0	11.30
60/023	Safe Work Light for Lathe—Three arm fitting—Low voltage 25 volts, 100 watts—Includes Igranic Lo-Vo-Lite transformer and fittings	14	6 0	14.30

When ordering Lighting Equipment state voltage

CHANGE WHEELS

Teeth	Price	Dec.	Teeth	Price	Dec.	Teeth	Price	Dec.	Teeth	Price	Dec.
	s. d.	£		s. d.	£		s. d.	£		s. d.	£
*20	9 0	0.45	*60	16 0	0.80	Ø21	11 0	0.55	51	16 0	0.85
*25	9 0	0.45	*65	17 0	0.85	27	14 0	0.70	52	17 0	0.85
*30	11 0	0.55	*70	18 0	0.90	28	14 0	0.70	53	17 0	0.85
*35	11 0	0.55	*75	19 0	0.95	31	14 0	0.70	59	18 0	0.90
*38	11 0	0.55	80	1 0 0	1.00	33	14 0	0.70	62	18 0	0.90
*40	12 0	0.60	85	1 1 0	1.05	39	15 0	0.75	63	18 0	0.90
*45	14 0	0.70	90	1 3 0	1.15	43	15 0	0.75	64	18 0	0.90
46	14 0	0.70	95	1 5 0	1.25	44	15 0	0.75	73	1 3 0	1.15
*50	14 0	0.70	100	1 7 0	1.35	47	15 0	0.75	81	1 5 0	1.25
*55	15 0	0.75	127	1 12 0	1.60	48	15 0	0.75			

* These wheels comprise a standard set, but two 20 tooth are included in the set.

Ø For metric conversion; 2 required per machine. A chart showing the use of these wheels can be supplied on request.

Code	Description	Price		
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ACCESSORIES				
1031	Patent Collets, No. 2 M.T. from $\frac{1}{8}$ " to $\frac{1}{2}$ " by 64ths. also 3 m.m. to 12.5 m.m. by $\frac{1}{2}$ millimetres ... each	1 18	0	1-90
1031S	Patent Collets, No. 2 M.T. $\frac{1}{16}$ " $\frac{3}{32}$ " $\frac{1}{8}$ " and $\frac{7}{32}$ " also 2 and 2.5 m.m. ... each	2 4	0	2-20
1438	Nose Piece—fitted hardened insert ...	1 8	0	1-40
1439	Collet Closing Tube ...	19	0	0-95
1484	Polished Hardwood Collet Case ...	1 8	0	1-40
<i>To take 16 No. 1031 collets with nose piece and collet closing tube</i>				
1414	Hand Rest and Base with either Tool Rest for metal or Tool Rest for wood ...	2 10	0	2-50
73/1957	Extra Tool Rest for metal for above ...	1 0	0	1-00
30/002	Extra Tool Rest for wood for above ...	1 0	0	1-00
1434	Adaptor for mounting headstock chucks, etc. on tailstock ...	1 12	0	1-60
1435	Tailstock Die Holder for $\frac{1}{16}$ " diameter button dies, No. 2 M.T. shank ...	2 2	0	2-10
1436	Tailstock Die Holder for 1" diameter button dies, No. 2 M.T. shank ...	2 6	0	2-30
1133A	Arbor for milling cutters having $\frac{1}{2}$ " bore ...	3 2	0	3-10
70	Angle Plate, 3" x 2" x 1 $\frac{1}{2}$ " ...	11	0	0-55
227	Angle Plate, 4" x 2 $\frac{1}{4}$ " x 1 $\frac{1}{2}$ " ...	1 4	0	1-20
227B	Angle Plate, 6" x 2 $\frac{1}{4}$ " x 2 $\frac{1}{4}$ " ...	1 12	0	1-60
71	Machine Vice, for use on boring table, vertical slide, face plate etc. ...	3 0	0	3-00
73	Vee Block, 3" x 1 $\frac{1}{2}$ " x 1 $\frac{1}{2}$ " ...	1 0	0	1-00
74	Vee Block, 4" x 2" x 1 $\frac{1}{2}$ " ...	1 2	0	1-10
85	Lathe Carrier, bronze, $\frac{1}{2}$ " ...	8	0	0-40
85	Lathe Carrier, bronze, $\frac{3}{8}$ " ...	9	0	0-45
85	Lathe Carrier, bronze, 1" ...	10	0	0-50
86	Faceplate Dogs, 2 $\frac{1}{2}$ ", set of four ...	10	0	0-50
228	Boring Bar with three H.S.S. cutters, length 13" ...	3 4	0	3-20
2422	Set of four Tee Bolts and Nuts for securing 71 machine vice to vertical slides, etc. ...	1 1	0	0-55
1197	Set of four Tee Bolts and Nuts 3" long, for holding work on machine ...	1 2	0	1-10
1196	Set of four Tee Bolts and Nuts, 6" long, for holding work on machine ...	1 8	0	1-40
1974A	Fine Feed Tumbler Cluster Gear ...	1 6	0	1-30
1490	Lubricant Oil—quart cans ...	7	0	0-35
33/007	Rocol Anti-Scuffing Paste for application to machine tool beds and slides, cams, chuck jaws, tee slots, centres, etc. Prevents galling, scuffing and seizing per tube	13	0	0-65
33/001	Rocol Molytone 265 Grease, an ideal lubricant for backgears, changewheels, feedscrews, etc. ... per tube	4	0	0-20
33/008	Rocol R.T.D. Compound for tapping, drilling, reaming, threading, sawing, etc. Greatly prolongs tool life and gives a better surface finish ... per tube	4	0	0-20
33/022	Rocol R.T.D. Spray, as above but in 12 oz. aerosol tin so that a film of cutting lubricant can be directed to the tool or workpiece at the touch of a button per tin	12	0	0-60
33/006	All Metal Oil Gun—superior pattern with latest patents incorporated. Specially modified nozzle for Myford application ...	11	0	0-55
1669	Lathe Cover ...	2 0	0	2-00
1669A	Lathe Cover for long bed lathe ...	2 12	0	2-60
33/002	Surface Plate 5" x 3 $\frac{1}{2}$ " (precision ground cast iron) complete with steel handles and hardwood lid ...	2 16	0	2-80
33/003	Surface Plate 7" x 5" (precision ground cast iron) complete with steel handles and hardwood lid ...	4 18	0	4-90
33/004	Surface Plate 10" x 7" (precision ground cast iron) complete with steel handles and hardwood lid ...	7 4	0	7-20
3315	Spare Headstock Vee Beit ($\frac{1}{2}$ " x 29 $\frac{1}{2}$ " inside length) ...	7	0	0-35
2350	Spare Countershaft Vee Beit ($\frac{3}{8}$ " x 33 $\frac{1}{2}$ " inside length) ...	7	0	0-35

We reserve the right to charge prices ruling at date of despatch and make changes in design and specification without notice.
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