



THE MODEL K LATHE

DATE _____

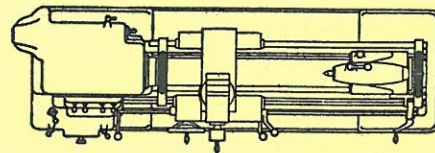
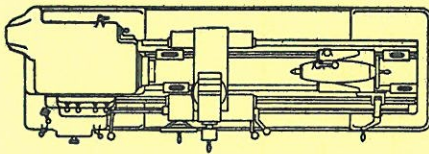
MACHINE SIZE _____

MACHINE NUMBER _____

INSPECTED BY _____

FINAL INSPECTION BY _____

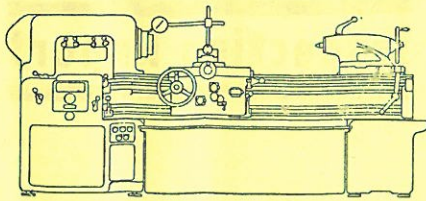
SHIPPED BY _____



BED LEVEL	* A. S. A. Standard	This Machine
Longitudinal	.0005	

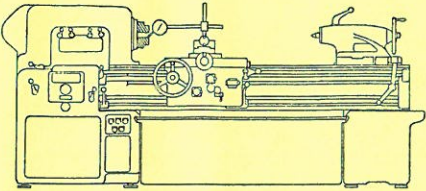
BED LEVEL	* A. S. A. Standard	This Machine
Transverse	.0005	

ALL LEVEL READINGS TO BE IDENTICAL.



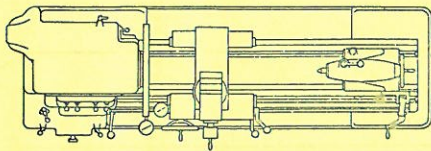
SPINDLE NOSE

	* A. S. A. Standard	This Machine
Face Runout	.0004	
Taper Runout	.0004	
Cam Action	.0005	



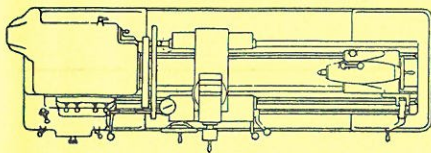
SPINDLE TAPER HOLE

	* A. S. A. Standard	This Machine
Runout	.0004	



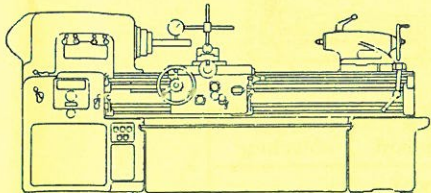
FACE PLATE

	* A. S. A. Standard	This Machine
O. D. Runout	.001	
Face Runout	.0015	



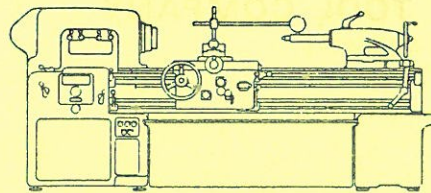
CROSS SLIDE ALIGNMENT

	* A. S. A. Standard	This Machine
Concave	.001	



HEADSTOCK ALIGNMENT

	* A. S. A. Standard	This Machine
Back of Center at End of Bar	.0005	
High at End of Bar	.001	

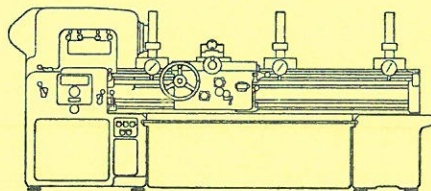


TAILSTOCK SPINDLE ALIGNMENT WITH SPINDLE EXTENDED

	* A. S. A. Standard	This Machine
High at end of Spindle	.0008	
Forward at End of Spindle	.0005	

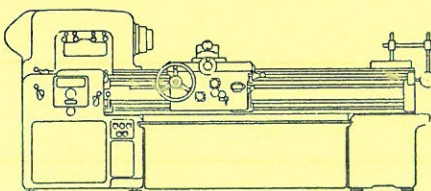
VERTICAL ALIGNMENT OF HEAD AND TAIL CENTERS

	* A. S. A. Standard	This Machine
High at Tail	.003	



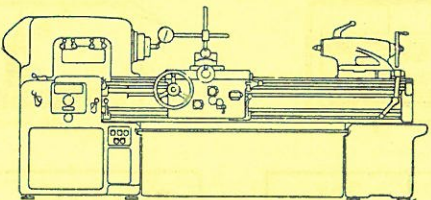
LEADSCREW ALIGNMENT

	* A. S. A. Standard	This Machine
Horizontal	.004	
Vertical	.004	
Am. Std.—Add .001 to Every 4 Ft. of Length.		



LEADSCREW

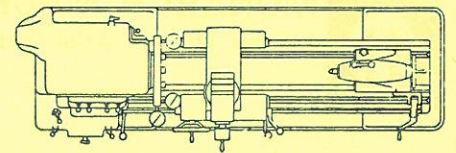
	* A. S. A. Standard	This Machine
Cam Action	.0004	



SPINDLE

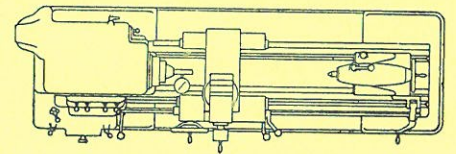
	* A. S. A. Standard	This Machine
Center Runout	.0005	

***As Established and Approved by The American Standards Association, April 7, 1952.**



CHUCK

	* A. S. A. Standard	3 Jaw	4 Jaw
O. D. Runout	.003		
Face Runout	.003		
Jaw Runout	.003		



COLLET CHUCK

	* A. S. A. Standard	This Machine
Runout at 1"	.001	

LEADSCREW

	* A. S. A. Standard	This Machine
Lead Per Foot	±.0015	
4" Section	±.0005	

CROSS FEED SCREW

	* A. S. A. Standard	This Machine
Backlash on Cross Feed Screw	.004	

COMPOUND REST SCREW

	* A. S. A. Standard	This Machine
Backlash on Compound Rest Screw	.004	

ALL ALIGNMENTS ARE BASED ON 12-INCH TEST BAR.

REMARKS:

THE CARBON COPY OF THIS REPORT MUST ACCOMPANY THE LATHE TO THE CUSTOMER.