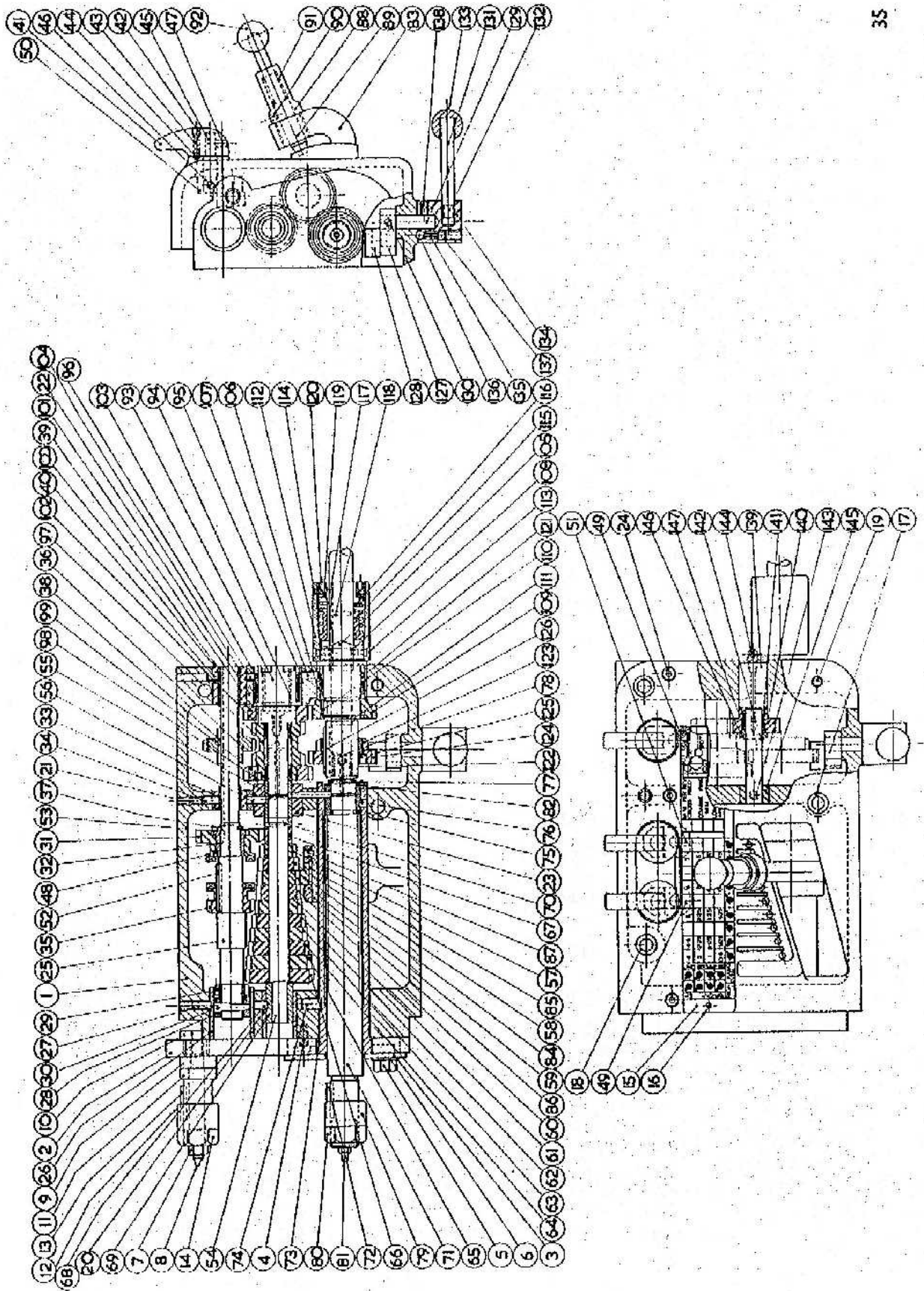


Harrison L6. 36 speed Norton Gearbox (metric)



Item No.	Part No.	Description	No. Off
1	L6-3-69	Gearbox	1
2	L6-8-67	Banjo Plate	1
3	L6-8-3	Mounting Ring	1
4	1/2" FY 3/8"	(Whit.)—Socket Head Cap Screw	3
5	3/8" FH 1 1/2"	(Whit.)—Hexagonal Head Set Screw	1
6	1/2" FW	Washer	1
7	L6-8-18	Change Wheel Stud	1
8	H4146	Hydraulic Nipple, Straight, 1/2" Whit.	1
9	L6-8-8	Collar	1
10	L6-8-19	Socket Nut	1
11	L6-8-20	Socket	1
12	L6-8-15	Change Wheel Collar	1
13	1/2" KS 1 1/2"	Square Key	1
14	1/2" FS	Hexagonal Nut, 12 T.P.I.	1
15	354	Metric Screwcutting Plate	1
16	3/8" x 1/2"	Rivets	3
17	1/2" FY 3/8"	(Whit.)—Socket Head Cap Screw	1
18	3/8" FY 3/8"	(Whit.)—Socket Head Cap Screw	2
19	1/8" PG 2"	Grooved Pin	2
20	L6-3-4	Sleeve	1
21	L6-3-50	Sleeve	1
22	L6-3-51	Sleeve	1
23	L6-3-32B	Sleeve	1
24	H4146	Hydraulic Nipple, Straight, 1/2" Whit.	3
25	L6-3-71	Top Shaft	1
26	L6-3-6	Bush, Left Hand	1
27	1/2" FX 1/2"	(Whit.)—Hollow Set Screw, 1/2 dog point	1
28	L6-3-7c	Sleeve	1
29	L6-3-8c	16T. Gear	1
30	1/2" PT 1 1/2"	Taper Pin	1
31	L6-3-72	32T. Sliding Gear	1
32	L6-3-73	Flanged Bush	1
33	L6-3-47	Bush, Centre	1
34	1/2" FX 1/2"	(Whit.)—Hollow Set Screw, 1/2 dog point	1
35	L6-3-74	24T. Sliding Gear	1
36	L6-3-75	21T. Sliding Gear	1
37	1 1/2" dia.	External Circlip	1

Item No.	Part No.	Description	No. Off
38	SK3	Key	1
39	L6-3-48	Bush, Right Hand	1
40	1/2" FX 1/2"	(Whit.)—Hollow Set Screw, 1/2 dog point	1
41	L6-3-14	Selector Handle	3
42	1/2" FX 1/2"	(Whit.)—Hollow Set Screw, Cup Point	3
43	SG.142	Spring	3
44	SB.2	Steel Ball, 1/8" dia.	3
45	L6-3-13	Selector Shaft	3
46	1/2" PT 1"	Taper Pin	3
47	1/2" FX 1/2"	(Whit.)—Hollow Set Screw, 1/2 dog point	3
48	4BA FX 1/2"	Hollow Set Screw, Cup Point	1
49	L6-3-16	Selector Shoe	2
50	L6-3-17	Selector Lever	3
51	L6-3-76	Selector Shoe, Centre	1
52	1/2" KS 1 1/2"	Square Key	1
53	L6-3-77D	Spacing Washer	1
54	L6-3-78	Mid-Shaft	1
55	L6-3-20c	Bush, Right Hand	1
56	1/2" FX 1/2"	(Whit.)—Hollow Set Screw, 1/2 dog point	1
57	L6-3-21	16T. Splined Gear	1
58	L6-3-22	18T. Splined Gear	1
59	L6-3-23	19T. Splined Gear	1
60	L6-3-24	20T. Splined Gear	1
61	L6-3-25c	22T. Splined Gear	1
62	L6-3-26c	24T. Splined Gear	1
63	L6-3-27	25T. Splined Gear	1
64	L6-3-28	28T. Splined Gear	1
65	L6-3-29	30T. Splined Gear	1
66	L6-3-30	32T. Splined Gear	1
67	L6-3-31c	Spacer	1
68	1/2" FX 1/2"	(Whit.)—Hollow Set Screw, 1/2 dog point	1
69	L6-3-46	Bush, Left Hand	1
70	1/2" dia.	"Spirol" Pin	1
71	L6-3-3B	Bottom Shaft	1
72	1/2" KS 1 1/2"	Square Key	1
73	L6-3-33A	Sleeve	1
74	1/2" FX 1/2"	(Whit.)—Hollow Set Screw, Full dog point	1

75	L6-3-34A	Bush, Right Hand	1
76	1/2" FX 1/2"	(Whit.)—Hollow Set Screw, 1/2 dog point	1
77	3/8" dia.	External Circlip	1
78	1/2" FX 1/2"	(Whit.)—Hollow Set Screw, Cup Point	1
79	L6-8-15	Change Wheel Collar	1
80	1/2" FS	Hexagonal Nut, 12 T.P.I.	1
81	H4146	Hydraulic Nipple, Straight, 1/2" Whit.	1
82	L6-3-77E	Spacing Washer	1
83	L6-3-36	Swing Lever	1
84	L6-3-37	Gear 22T.	1
85	L6-3-38	Bush	1
86	L6-3-39	Shaft	1
87	1/2" FX 1/2"	(Whit.)—Hollow Set Screw, 1/2 dog point	1
88	L6-3-40	Plunger Sleeve	1
89	L6-3-41	Plunger	1
90	2BA FX 1/2"	Hollow Set Screw, 1/2 dog point	1
91	SG.141	Spring	1
92	BS.1	Bakelite Ball, 1" dia.	1
93	L6-3-92	Clutch Shaft, Leadscrew	1
94	L6-3-93	Bush, Leadscrew	1
95	L6-3-93	Bush, Clutch Shaft	1
96	1/2" FX 3/8"	(Whit.)—Hollow Set Screw, 1/2 dog point (Wedglak)	1
97	L6-3-79	Gear 21T. & 20T.	1
98	1/2" FX 1/2"	(Whit.)—Hollow Set Screw, Cup Point	2
99	L6-3-80	32T. Gear	1
100	L6-3-81	32T. Gear	1
101	1/2" KS 3/8"	Square Key	1
102	SC.108	Needle Roller Bearing	2
103	GSC.1B	Oil Seal	1
104	SC.1812	Needle Roller Bearing	1
105	L6-3-94	Slipping Clutch Shaft	1
106	L6-3-54c	Bush, Slipping Clutch Shaft	1
107	1/2" FX 1/2"	(Whit.)—Hollow Set Screw, 1/2 dog point	1
108	L6-3-55	Bush, Feed Shaft	1
109	L6-3-92	Gear, 32T.	1
110	1/2" KS 1/2"	Square Key	1
111	1 1/2" dia.	External Circlip	1

112	L6-3-57	Sleeve	1
113	2BA FX 3/8"	Countersunk Hollow Set Screw, "Wedglak"	2
114	1/2" FX 1/2"	(Whit.)—Hollow Set Screw, Cup Point	1
115	L6-3-58	Slipping Clutch	1
116	SG.256	Spring	1
117	1/2" KS 1 1/2"	Square Key	1
118	1/2" PG 2"	Grooved Pin	1
119	L6-3-59	Washer	1
120	L6-3-60	Adjusting Nut	1
121	SC.1812	Needle Roller Bearing	1
122	L6-3-38	Bush	1
123	L6-3-83	Reverse Gear, 21T.	1
124	L6-3-84	Reverse Gear, 32T.	1
125	1/2" FX 1/2"	(Whit.)—Hollow Set Screw, Cup Point	2
126	1/2" KS 1/2"	Square Key	1
127	L6-3-85	Reverse Selector Lever	1
128	L6-3-18D	Selector Shoe	1
129	L6-3-15	Selector Shaft	1
130	1/2" PT 1"	Taper Pin	1
131	L6-3-86	Reverse Lever	1
132	BN037037	Tolerance Ring	1
133	K36/125	Ball Handle	1
134	L6-3-87	Reverse Lever Boss	1
135	SG.5	Spring	1
136	SB.3	Steel Ball, 1/2" dia.	1
137	1/2" FX 1/2"	(Whit.)—Hollow Set Screw, Cup Point	1
138	1/2" FX 1/2"	(Whit.)—Hollow Set Screw, Cup Point	1
139	L6-3-95	Idler Shaft	1
140	L6-3-96	Idler Gear	1
141	SC.112	Needle Roller Bearing	1
142	1/2" dia.	External Circlip	1
143	1/2" FX 3/8"	(Whit.)—Hollow Set Screw, Cup Point	1
144	H466	Hydraulic Nipple, 35° 1/2" Whit.	1
145	L6-3-9c	Sleeve	1
146	L6-3-97	Thrust Washer	1
147	1/2" PG 1/2"	Grooved Pin	1