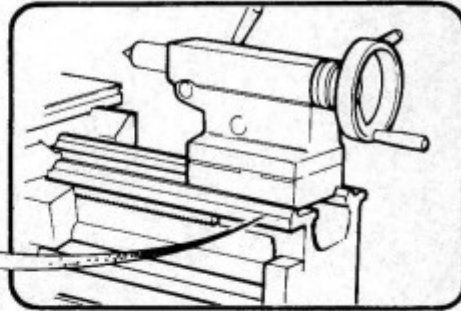# Parts Ordering Procedure

1

Quote:

Machine Serial Number

which will be found stamped into the front
face of the bedways at the tailstock end.

2

Refer to the appropriate assembly and

Quote:

Individual Part Numbers taken direct from the Illustrations

NOTE: Quantity used (when other than one) is given in a circle following the Part
Number itself.

Where part numbers change with machine bed length then the model number is
given, vis.

| 630mm | or | 1000mm |

Standard/Proprietary Parts (i.e. items which can be purchased from local Engineering
suppliers) may be identified by the "bracketed" letter code included in the Part Number,
and reference to the appendix at the end of this manual will provide a full description of
such items.

For Topslide variations refer to supplementary list

Inch Screws

S006-0041	*	ABCD	30"	Straight Bed	R.H. Apron
S006-0042	*	ABCD	30"	Gap Bed	R.H. Apron
S006-0043	*	ABCD	50"	Straight Bed	R.H. Apron
S006-0044	*	ABCD	50"	Gap Bed	R.H. Apron
S006-0045	*	ABCDGH	30"	Straight Bed	L.H. Apron
S006-0046	*	ABCDGH	50"	Straight Bed	L.H. Apron

Metric Screws

S006-0047	*	ABCDE	30"	Straight Bed	R.H. Apron
S006-0048	*	ABCDE	30"	Gap Bed	R.H. Apron
S006-0049	*	ABCDE	50"	Straight Bed	R.H. Apron
S006-0050	*	ABCDE	50"	Gap Bed	R.H. Apron
S006-0051	†	ABCDE	30"	Straight Bed	L.H. Apron
S006-0052	†	ABCDE	50"	Straight Bed	L.H. Apron

Inch Screw Atlas

S006-0053	*	ABCD	30"	Straight Bed	L.H. Apron
S006-0054	*	ABCD	30"	Gap Bed	R.H. Apron
S006-0055	*	ABCD	50"	Straight Bed	L.H. Apron
S006-0056	*	ABCD	50"	Gap Bed	R.H. Apron

Mix (Inch leadscrew, Metric Cross and Topslide)

S006-0057	†	ABC	30"	Straight Bed	R.H. Apron
S006-0058	†	ABC	30"	Gap Bed	R.H. Apron
S006-0059	†	ABC	50"	Straight Bed	R.H. Apron
S006-0060	†	ABC	50"	Gap Bed	R.H. Apron
S006-0061	+	AB	30"	Straight Bed	L.H. Apron
S006-0062	+	AB	50"	Straight Bed	L.H. Apron

Atlas, Metric gearbox, leadscrew, dual dials, ainjest, English Tailstock

S006-0063	*	CD	30"	Straight Bed	L.H. Apron
S006-0064	*	CD	30"	Gap Bed	R.H. Apron
S006-0065	*	CD	50"	Straight Bed	L.H. Apron
S006-0066	*	CD	50"	Gap Bed	R.H. Apron

Triumph Supplementary list for Topslide variation suffixes

	*	†	+
A	Solid	Solid	Solid Sweden
B	Slotted	Slotted	Slotted Sweden
C	Solid D.D.	Solid Germany	
D	Slotted D.D.	Solid Sweden	
E	Solid Germany	Slotted Sweden	
F			
G	Solid Sweden		
H	Slotted Sweden		

THE COLCHESTER LATHE CO.

PRODUCT CODE NUMBER
FOR TRIUMPH 2000

A160.3

STANDARDS

sheet

TRIUMPH 2000	PRODUCT CODE NUMBER					
	30" BED		50" BED			
	STRAIGHT	GAP	STRAIGHT	GAP	STRAIGHT	G.P
English Screws R.H. Apron	6.0001	6.0002	6.0003	6.0004		
English Screws L.H. Apron	6.0005		6.0006			
Metric Screws R.H. Apron	6.0007	6.0008	6.0009	6.0010		
Metric Screws L.H. Apron	6.0011		6.0012			
English Screws L.H. Apron Atlas Press Co.	6.0013		ATLAS PRESS COMPANY 6.0015			
English Screws R.H. Apron Atlas Press Co.		6.0014	ATLAS PRESS COMPANY	6.0016		
English Leadscrew R.H. Apron Metric Cross-slide and Topslide Screws Metric Cross-slide and Topslide Index Rings	6.0017	6.0018	6.0019	6.0020		
English Leadscrew L.H. Apron Metric Cross-slide and Topslide screws Metric Cross-slide and Topslide Index Rings	6.0021		6.0022			